# **GUYED TOWERS**



### STANDARD 25G GUYED TOWER





**25G** 



The 25G is available in the standard 10' section length and a 7' length which is UPS shippable. The 25G uses double bolted joints, proven to be the best method of joining tower sections for sturdiness and dependability. As a guyed structure, the 25G standard designs rise to a height of 190'.

#### **FEATURES**

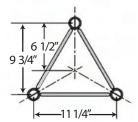
- Completely hot-dip galvanized after fabrication
- Built on an 11 1/4" equilateral triangle design
- High strength tubular legs joined by Zig-Zag<sup>®</sup> cross members
- Each 7' or 10' section contains all required nuts and bolts shipped with section
- Continuous solid round steel bracing

#### **CAUTION**

Mixing copies of ROHN towers with ROHN towers is dangerous and voids all engineering and warranty data supplied by ROHN. Materials used by others are not the same quality and have not been tested or engineered by ROHN. Mixing ROHN tower sections with non-ROHN products may cause tower failure or injury.

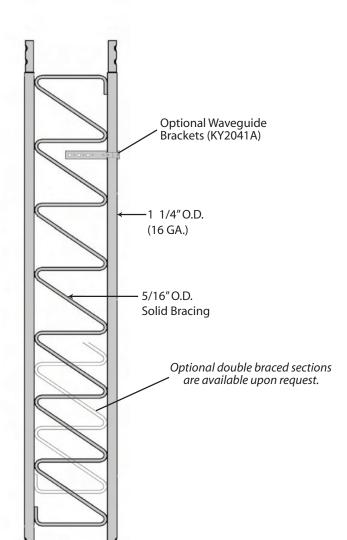
Per Rev G requirements, any structure greater than 10' requires a climber safety device. Please see page 40 for ordering information.

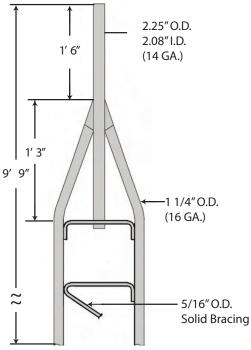
## STANDARD 25G GUYED TOWER SECTIONS



### **QUICK REFERENCE**

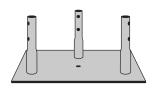
PARTS & ACCESSORIES PAGES 37-40
GROUNDING INFORMATION PAGE 41
FOUNDATION INFORMATION PAGES 41-44





## STANDARD TOP SECTION 25AG2

Additional 25G top sections are shown on page 37.



#### **CONCRETE BASE PLATE**

BPC25G\*

FOR USE WITH 3/4X12PP PIER PIN EMBEDDED IN CONCRETE.

Additional base sections are available, please see page 38.

## **STANDARD SECTION 25G** - 10' Section

OPTIONAL 7' SECTION

**25G7** - 7' Section

The 7' Section is UPS shippable.

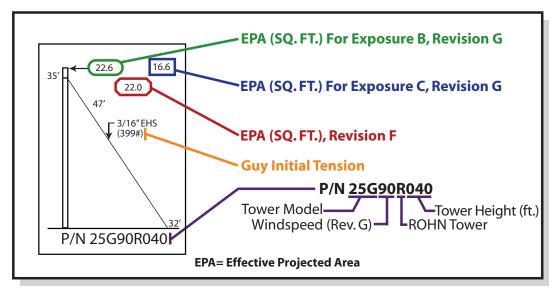
<sup>\*</sup> Towers mounted on these bases must be bracketed or guyed at all times. Temporary steel guying may also be necessary during installation and dismantling.



### BUYERS GUIDE STANDARD DESIGNS - 25G

90MPH REV. G [3-SECOND GUST] 70MPH REV. F [FASTEST MILE]

**Design Criteria** 



This document is to serve as a guide for sizing and purchasing the 25G tower. Tower and foundation installations should be performed by qualified and experienced personnel using assembly drawings provided with each tower.

#### **DESIGN NOTES:**

- 1. Tower designs are in accordance with ANSI/TIA-222-F and ANSI/TIA-222-G, Class I Structures, Topographic Category 1.
- 2. Design assumes towers are installed on level ground. Lower EPA values will apply for roof mounted towers or for sites located on unusual terrain.
- 3. Designs assume two 1/2" diameter lines on each tower face.
- 4. Anchor radius is from tower base to intersection of anchor rod with ground.
- 5. Guy chord lengths shown are based on level ground. Initial tensions for guys are shown in ( ) in pounds at 60° Fahrenheit.
- 6. Antenna and mounts are assumed symmetrically placed at the tower top.

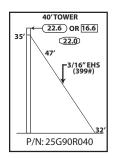
#### **PARTS LIST NOTES:**

- 1. Items listed are required for complete guyed towers.
- 2. Base and anchor foundations listed refer to standard foundation designations.
- 3. Guys provided with each standard tower are based on level ground conditions with an additional 6% length.
- 4. Rev G anchor grounding (AGK1GGX) and base grounding (BGK3GGX) are included with the tower material.
- 5. Assembly drawings and a safety package (P/N: ACWS) are included with each tower.
- 6. Parts lists are subject to change based on availability or revised design criteria.

FOR FOUNDATION INFORMATION, PLEASE SEE PAGES 41-44.
FOR GENERAL INSTALLATION INFORMATION, PLEASE SEE PAGES 147-153.



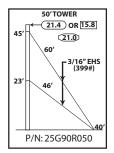




	TOWER PARTS INCLUDED	25G	25AG2	PPC25C	D(")5(=  [-A/5(-I]		ONS
		20G	25AG2	BPC23G	GAZJGD	BASE	ANCHOR
		3	1	1	1	CB1G	AB2
	GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	AFETY
	CONNECTIONS INCLUDED	175'	6	6	3		3
	ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
		3	1	3	3		1

#### 40' ROHN 25G

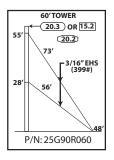
All parts shown in table are included when ordering Part No: 25G90R040



TOWER PARTS INCLUDED	250	25402	BDC05C	GA25GD	FDNS
	25G	25AG2	BPC25G	GAZSGD	BASE ANCHOR
	4	1	1	2	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	350'	12	12	6	3
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
	3	1	3	3	1

#### 50' ROHN 25G

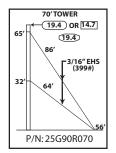
All parts shown in table are included when ordering Part No: 25G90R050



	TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	$\overline{}$	NS ANCHOR
		5	1	1	2	CB1G	AB2
	GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	FETY
	CONNECTIONS INCLUDED	425'	12	12	6		3
	ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x <sup>2</sup>	12PP
		3	1	3	3		1

#### 60' ROHN 25G

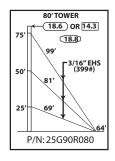
All parts shown in table are included when ordering Part No: 25G90R060



TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR	
	6	1	1	2	CB1G AB2	
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY	
CONNECTIONS INCLUDED	500'	12	12	6	3	
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
	3	1	3	3	1	

70' RC	HN	25G
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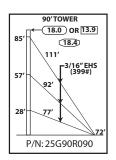
All parts shown in table are included when ordering Part No: 25G90R070



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR	
INCLUDED	7	1	1	3	CB1G AB2	
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY	
INCLUDED	800'	18	18	9	3	
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
	3	1	3	3	1	

#### 80' ROHN 25G

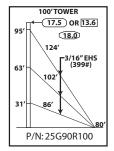
All parts shown in table are included when ordering Part No: 25G90R080



	TOWER PARTS INCLUDED	25G	25AG 2	BPC 25G			ONS
				2. 0200	-		ANCHOR
	INOLOBED	8	1	1	3	CB1G	AB2
	GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBS	AFETY
	INCLUDED	900	18	18	9		3
	ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
		3	1	3	3		1

#### 90' ROHN 25G

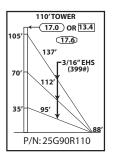
All parts shown in table are included when ordering Part No: 25G90R090



	TOWER PARTS INCLUDED	25G	25AG 2	BPC25G	GA25GD		DNS ANCHOR
		9	1	1	3	CB1G	AB2
	GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSA	AFETY
	INCLUDED	1000	18	18	9		3
	ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4x	12PP
		3	1	3	3		1

#### 100' ROHN 25G

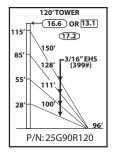
All parts shown in table are included when ordering Part No: 2590R100



	TOWER PARTS INCLUDED	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCH	HOR
		10	1	1	3	CB1G AB	2
	GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFET	Υ
	INCLUDED	1100	18	18	9	3	
	ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4x12P	Р
		3	1	3	3	1	

### 110' ROHN 25G

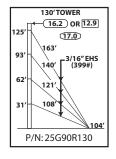
All parts shown in table are included when ordering Part No: 25G90R110



	TOWER PARTS INCLUDED	OEC.	25AG2	BPC25G	GA25GD FDNS		DNS
		25G	23AG 2	BPC25G	GA255D	BASE	ANCHOR
		11	1	1	4	CB1G	AB2
	GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY	
	INCLUDED	1575	24	24	12		3
	ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	(12PP
		3	1	3	3		1

#### 120' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R120

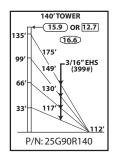


TOWER PARTS INCLUDED	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCHOR	
	12	1	1	4	CB1G AB2	
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY	
INCLUDED	1700	24	24	12	3	
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4x12PP	
	3	1	3	3	1	

#### 130' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R130

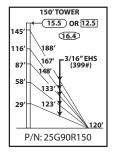




TOWER PARTS INCLUDED	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCHO	
	13	1	1	4	CB1G AB2	
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY	
INCLUDED	1825	24	24	12	3	
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
	3	1	3	3	1	

#### 140' ROHN 25G

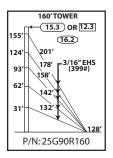
All parts shown in table are included when ordering Part No: 25G90R140



		250	05400	DDCOCC	CAOFCD	FDNS
	TOWER PARTS INCLUDED	25G	25AG 2	BPC 25G	GA25GD	BASE ANCHOR
		14	1	1	5	CB1G AB2
	GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
	INCLUDED	2425	30	30	15	3
		GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
	GROUNDING INCLUDED	3	1	3	3	1

#### 150' ROHN 25G

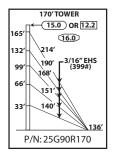
All parts shown in table are included when ordering Part No: 25G90R150



TOWER PARTS	25G	25AG2	BPC25G	GA25GD		ONS ANCHOR
INCLUDED	15	1	1	5	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	2600	30	30	15		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4x	(12PP
GROUNDING INCLUDED	3	1	3	3		1

### 160' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R160



	TOWER PARTS	25G	25AG2	BPC 25G	GA25GD		ONS ANCHOR
INCLUDED	16	1	1	5	CB1G	AB2	
	GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBS/	AFETY
	INCLUDED	2750	30	30	15		3
		GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	(12PP
	GROUNDING INCLUDED	3	1	3	3		1

170'	ROHN	25G
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All parts shown in table are included when ordering Part No: 25G90R170

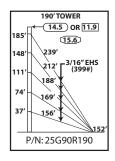
	180'TOWER			
I	← 14.8 OR 12.0			
175′	15.8			
139′	227′			
105′	200' -3/16" EHS (399#)			
69'	160′			
35′	148'			
	144′			
P/N: 25G90R180				

TOWER PARTS INCLUDED	25G	25AG 2	BPC25G	GA25GD		DNS ANCHOR
	17	1	1	5	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBS	AFETY
INCLUDED	2925	30	30	15		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	(12PP
GROUNDING INCLUDED	3	1	3	3		1

#### 180' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R180



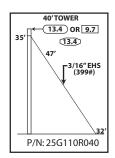


						FI	ONS
	TOWER PARTS INCLUDED	25G	25AG 2	BPC 25G	GA25GD		ANCHOR
		18	1	1	5	CB1G	AB2
	GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSA	AFETY
	INCLUDED	3075	30	30	15		3
		GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4×	12PP
	GROUNDING INCLUDED	3	1	3	3		1

### 190' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R190

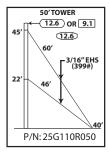




TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR	
INCLUDED	3	1	1	1	CB1G AB2	
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY	
INCLUDED	175	6	6	3	3	
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
GROUNDING INCLUDED	3	1	3	3	1	

#### 40' ROHN 25G

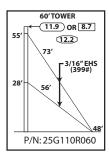
All parts shown in table are included when ordering Part No: 25G110R040



	250	25462	BPC 25G	GA25GD	FDNS	
TOWER PARTS	25G	25AG 2	BPC25G		BASE	ANCHOR
INCLUDED	4	1	1	2	CB1G	AB2
GUYS & CONNECTIONS	3/1ŒHS	BG 2142	5/16THH	1/2TBE&J	TBS	AFETY
INCLUDED	350	12	12	6		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	(12PP
INCLUDED	3	1	3	3		1

#### 50' ROHN 25G

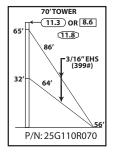
All parts shown in table are included when ordering Part No: 25G110R050



TOWER PARTS	25G	25AG2	BPC 25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	5	1	1	2	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	425	12	12	6	3
	a location in the contract of		BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 60' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R060



	25G	25AG2	DDC OFC CA OFC D		F	DNS
TOWER PARTS	235	Z5AGZ	BPC 25G	GA25GD	BASE	<b>ANCHOR</b>
INCLUDED	6	1	1	2	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBS	AFETY
INCLUDED	500	12	12	6		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	(12PP
INCLUDED	3	1	3	3		1

#### 70' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R070

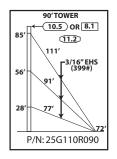
80'TOWER				
75' 10.9 OR 8.3 11.4 99'				
50' 81' 73/16" EHS (399#)				
25' 69'				
P/N: 25G110R080				

	250	25462	DDC OFC	C 4 OFC D	F	DNS
TOWER PARTS	25G	25AG2	BPC 25G	GA25GD	BASE	<b>ANCHOR</b>
INCLUDED	7	1	1	3	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBS	AFETY
INCLUDED	800	18	18	9		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	x12PP
INCLUDED	3	1	3	3		1

#### 80' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R080

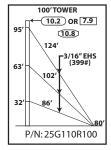




TOWER PARTS	25G	25AG 2	BPC 25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	8	1	1	3	CB1G AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
	900	18	18	9	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 90' ROHN 25G

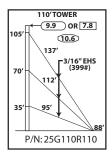
All parts shown in table are included when ordering Part No: 25G110R090



TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	9	1	1	3	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	1000	18	18	9	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 100' ROHN 25G

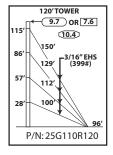
All parts shown in table are included when ordering Part No: 25G110R100



TOWER PARTS INCLUDED	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCHOR
	10	1	1	3	CB1G AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
	1100	18	18	9	3
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
	3	1	3	3	1

#### 110' ROHN 25G

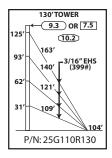
All parts shown in table are included when ordering Part No: 25G110R110



TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	11	1	1	4	CB1G AB2
GUYS &	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
CONNECTIONS INCLUDED	1575′	24	24	12	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 120' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R120

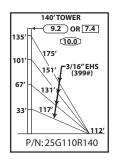


	25G	25462	BPC 25G	GA25GD	FI	DNS
TOWER PARTS	230	25AG 2	BPC25G	GA255D	BASE	ANCHOR
INCLUDED	12	1	1	4	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBS	AFETY
INCLUDED	1700	24	24	12		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4>	(12PP
INCLUDED	3	1	3	3		1

#### 130' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R130

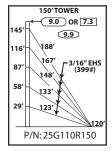




	050	05100	DD0.050	0.4.050.5	FI	DNS
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE	<b>ANCHOR</b>
INCLUDED	13	1	1	4	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBS	AFETY
INCLUDED	1825	24	24	12		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	(12PP
INCLUDED	3	1	3	3		1

#### 140' ROHN 25G

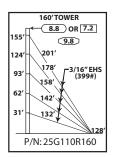
All parts shown in table are included when ordering Part No: 25G110R140



	050	25462	DDOOFO	CA OFCD	FDNS	
TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	BASE ANG	HOR
INCLUDED	14	1	1	5	CB1G A	B2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFE	TY
INCLUDED	2425	30	30	15	3	
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12	PP
INCLUDED	3	1	3	3	1	

#### 150' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R150



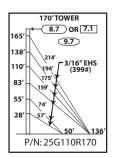
TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	15	1	1	5	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	2600	30	30	15	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 160' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R160

OUTER ANCHOR

AB2



TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	BASE	INNE ANCH	R OR
INCLUDED	16	1	1	6	CB2G	AB	2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAF	ETY	
INCLUDED	2800	36	36	18	6	6	
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4x1	12PP	
INCLUDED	6	2	3	6	1		

1	7	0′	RO	HN	25G
---	---	----	----	----	-----

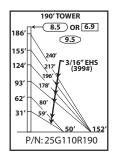
All parts shown in table are included when ordering Part No: 25G110R170

	180'TOWER					
1						
176	9.6					
145	227′					
116	7 3/16" EHS (399#)					
87	185'					
58	777					
29	58'					
1_	50' 144'					
L	P/N: 25G110R180					

TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	BASE	INNE	R OR	OUTER ANCHOR
INCLUDED	17	1	1	6	CB2G	AB	2	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAF	BSAFETY		
INCLUDED	2925	36	5/16THH         1/2TBE&J         TBSAFETY           36         18         6					
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4x	12PP		
INCLUDED	6	2	3	6	1			

#### 180' ROHN 25G All parts shown in

table are included when ordering Part No: 25G110R180



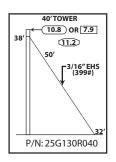
TOWER PARTS INCLUDED	25G	25AG 2	BPC 25G	GA25GD	BASE	INNER
	18	1	1	6	CB2G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE &J	TBSA	FETY
INCLUDED	3100′	36	36	18	6	i
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x1	2PP
	6	2	3	6	1	I

### 190' ROHN 25G

OUTER ANCHOR

AB2

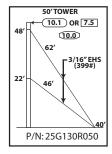
All parts shown in table are included when ordering Part No: 25G110R190



T01155 51570	25G	25AG2	BPC 25G	GA25GD		ONS
TOWER PARTS	200	20102	Di C250	UA230D	BASE	ANCHOR
INCLUDED	3	1	1	1	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	175	6	6	3		3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	(12PP
GROUNDING INCLUDED	3	1	3	3		1

#### 40' ROHN 25G

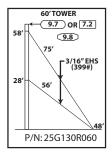
All parts shown in table are included when ordering Part No: 25G130R040



	250	SEACES BROSEC CASEC		C A OFC D	FDNS	
TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	BASE	<b>ANCHOR</b>
INCLUDED	4	1	1	2	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	350	12	12	6		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4	x12PP
INCLUDED	3	1	3	3		1

#### 50' ROHN 25G

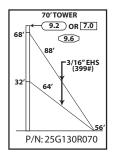
All parts shown in table are included when ordering Part No: 25G130R050



TOWER PARTS	25G	25AG 2	BPC 25G	GA25GD		DNS ANCHOR
INCLUDED	5	1	1	2	CB1G	AB2
GUYS &	3/1ŒHS	BG 2142	5/16THH	1/2TBE&J	TBSA	AFETY
CONNECTIONS INCLUDED	425	12	12	6		3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC. 5/.75	3/4	(12PP
GROUNDING INCLUDED	3	1	3	3		1

#### 60' ROHN 25G

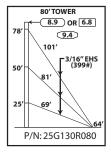
All parts shown in table are included when ordering Part No: 25G130R060



TOWER PARTS	25G	25AG 2	BPC25G	GA25GD	FDNS BASE ANCHOR	
INCLUDED	6	1	1	2	CB1G AB2	
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY	
INCLUDED	500	12	12	6	3	
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
INCLUDED	3	1	3	3	1	

#### 70' ROHN 25G

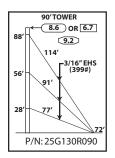
All parts shown in table are included when ordering Part No: 25G130R070



TOWER PARTS	25G	25AG 2	BPC25G	GA25GD		ONS ANCHOR
INCLUDED	7	1	1	3	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	800	18	18	9		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	(12PP
GROUNDING INCLUDED	3	1	3	3		1

#### 80' ROHN 25G

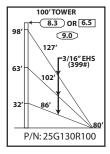
All parts shown in table are included when ordering Part No: 25G130R080



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	8	1	1	3	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	900	18	18	9	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 90' ROHN 25G

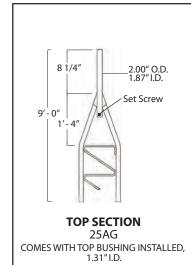
All parts shown in table are included when ordering Part No: 25G130R090

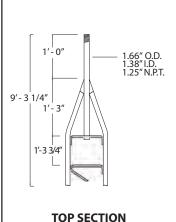


	TOUED DADTO	25G	25AG 2	BPC 25G	GA25GD	FDNS	
	TOWER PARTS	200	20102	Di 0200	0/1200D	BASE ANCH	OR
	INCLUDED	9	1	1	3	CB1G AB2	2
	GUYS &	3/16EHS	BG 2142	5/16THH	1/2TBE&J	TBSAFETY	
	CONNECTIONS INCLUDED	1000	18	18	9	3	
	ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PF	>
		3	1	3	3	1	

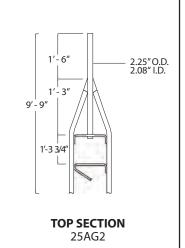
#### 100' ROHN 25G

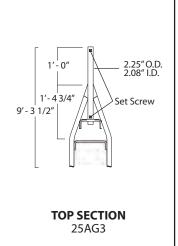
All parts shown in table are included when ordering Part No: 25G130R100

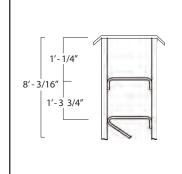




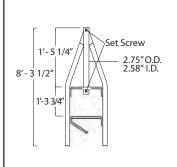
25AG1







TOP SECTION
25AG4
TOP PLATE HOLE PATTERN IS THE
SAME AS BPL25G.

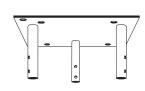


**TOP SECTION** 25AG5



BPL25G LONG LEGS PROVIDE EXTRA CLEARANCE FOR INSTALLATION OF EQUIPMENT. BOLTS TO TOP OF STANDARD SECTION. HOLE PATTERN FITS TB3 (2" O.D.) AND TB4 (3" O.D.) THRUST BEARINGS.

**BEARING PLATE** 

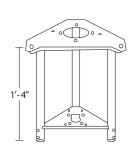


TOP PLATE
APL25G
FOR MOUNTING BEACON
OR LIGHTNING ROD.



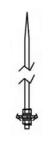
#### **TOP MOUNT**

25TDMKD - NO MAST
25TDM2S3KD - 2 3/8" O.D. MAST
25TDM25S3KD - 2 7/8" O.D. MAST
25TDM3S3KD - 3 1/2" O.D. MAST
25TDM35S3KD - 4" O.D. MAST
MOUNTING TUBE PROVIDED IS 7'LONG.



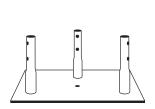
#### BEARING/ACCESSORY SHELF BAS25G

HOLE PATTERN FITS TB3 (2"O.D.) AND TB4 (3"O.D.) THRUST BEARINGS ON TOP PLATE. ACCESSORY SHELF DRILLED FOR MOUNTING MANY POPULAR ROTORS



#### LIGHTNING ROD LRCL

5' COPPER CLAD, MOUNTS TO APL25G.



#### **CONCRETE BASE PLATE** FOR GUYED & BRACKETED TOWERS BPC25G\*

FOR USE WITH 3/4X12PP PIER PIN EMBEDDED IN CONCRETE.

CONCRETE BASE PLATE IS TO BE **USED FOR BRACKETED AND** GUYED APPLICATIONS ONLY.

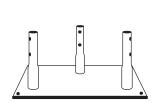


### **PIER PIN**

3/4X12PP

FOR USE WITH BPC25G EMBEDDED IN CONCRETE.

PIER PIN MUST BE ORDERED SEPARATELY, UNLESS BEING **PURCHASED AS PART OF** A COMPLETE TOWER KIT.



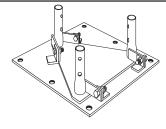
#### **CONCRETE BASE PLATE** FOR SELF-SUPPORTING TOWERS 25GSSB

FOR USE WITH 5/8" x 12" (P/N: 260145G) BASE BOLTS (ORDERED SEPARATELY) IN SELF-SUPPORTING 25G TOWER APPLICATIONS.



#### **BASE BOLT & TEMPLATE** KH8175A

FOR USE WITH 25GSSB IN SELF-SUPPORTING 25G TOWER APPLICATIONS. KIT INCLUDES (1) TEMPLATE & (4) BASE BOLTS.



#### **HINGED BASE PLATE** BPH25G\*

FOR USE WITH 1/2X12BB BASE BOLTS (ORDERED SEPARATELY). HINGED TO ALLOW TOWER TO BE ROTATED UP FROM BASE DURING INSTALLATION.

HINGED BASE PLATE IS TO BE USED FOR BRACKETED AND GUYED APPLICATIONS ONLY.



#### **BASE BOLTS**

1/2X12BB

FOR USE WITH BPH 25G

(6) REQUIRED, ORDERED SEPARATELY.



#### 3'4" SHORT BASE SB25G

5' SHORT BASE SB25G5

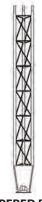
FOR EMBEDMENT IN CONCRETE.



### 3'4" HINGED SHORT BASE

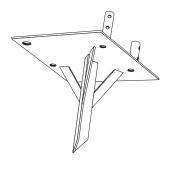
SBH25G\*

FOR EMBEDMENT IN CONCRETE.



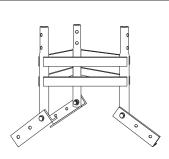
#### **TAPERED BASE** 25TG\*

CAN BE USED WITH A4197L BASE INSULATOR OR WITH 3/4x12PP, ORDERED SEPARATELY.



#### **SINGLE DRIVE-IN BASE** SDB25G\*

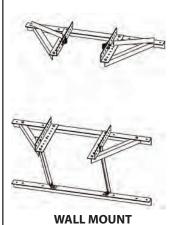
TO BE DRIVEN DIRECTLY INTO GROUND.



### **PEAK ROOF MOUNT**

PR25G\*

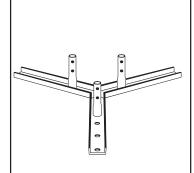
ADJUSTABLE HINGED FEET CONFORM TO NEARLY ANY ROOF PITCH. BOLTS TO ROOF SURFACE.



25GWM **INCLUDES BASE PLATE TO** MOUNT 25G SECTION.

\*TOWERS MOUNTED ON THESE BASES MUST BE BRACKETED OR GUYED AT ALL TIMES. TEMPORARY STEEL GUYING MAY ALSO BE NECESSARY DURING INSTALLATION AND DISMANTLING.

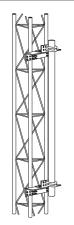




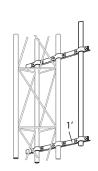
**FLAT ROOF MOUNT** FR25G\* BOLTS DIRECTLY TO FLAT ROOF SURFACE.



SIDE ARM MOUNT UHF25G FOR UHF & FM ANTENNAS.



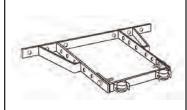
**FACE MOUNT** DM25G2 - 23/8" O.D. 5' LONG



**DBS ANTENNA MOUNT** KY2068A16 - 1.66"O.D. KY2068A15 - 1.50"O.D. KY2068A2 - 2.38" O.D. MOUNTING TUBE PROVIDED IS 3'LONG.



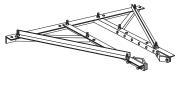
**SIDE ARM BRACKET** SA253UA MOUNTING TUBE PROVIDED IS 3'LONG, 2 - 1/4" O.D.



**ADJUSTABLE HOUSE BRACKET** HB25AG 0 - 15" HB25BG 0 - 24"

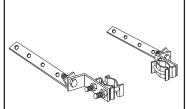
HB25CG

0 - 36"



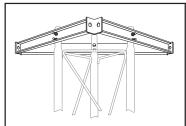
**HOUSE BRACKET HBUTVRO** ADJUSTABLE TO POSITION TOWER 18" - 36" FROM WALL.

**HEAVY DUTY UNIVERSAL** 



EB2525G HINGED CONNECTION ALLOWS TOWER LEG CLAMPS TO REMAIN PERPENDICULAR TO GROUND WHILE BOLT DOWN SUPPORTS ROTATE TO LAY FLAT ALONG PITCHED ROOF OR EAVE.

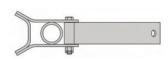
**UNIVERSAL EAVE BRACKET** 



### **TORQUE ARM STABILIZER ASSEMBLY**

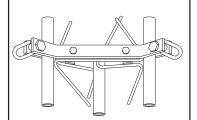
TA25

ANTI-TWIST DEVICE LOCATED IN THE AREA OF ANTENNAS. PROVIDES SIX-WAY GUYING. BOLTS TO TOWER AT ANY SECTION JOINT. ATTACHED WITH JOINT BOLTS. MUST BE INSTALLED AS SECTIONS ARE JOINED TOGETHER.



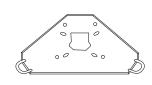
### **TOROUE BAR**

TB25D OPTIONAL, FOR USE WITH GA25GD. REQUIRES (1) 3/8" SHACKLE FOR EACH BAR.



#### **GUY BRACKET** GA25GD

MOUNTS TO TOWER AT ANY HORIZONTAL BRACE.



### **ACCESSORY SHELF**

AS25G

FOR MOUNTING MANY POPULAR ROTORS. FIELD DRILLING MAY BE NECESSARY FOR SOME ROTORS.

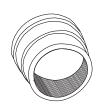
\*TOWERS MOUNTED ON THESE BASES MUST BE BRACKETED OR GUYED AT ALL TIMES. TEMPORARY STEEL GUYING MAY ALSO BE NECESSARY DURING INSTALLATION AND DISMANTLING.





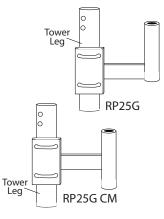
#### THRUST BEARING

TB3 - SUPPORTS UP TO 2"O.D. MAST. TB4 - SUPPORTS UP TO 3" O.D. MAST. MOUNTS TO BAS25G, BPL25G AND 25AG4.



#### **TOWER BUSHING**

TB50 - 1-1/4" I.D. X 2" O.D. TB75 - 1-1/2" I.D. X 2" O.D. FOR USE ON 25AG TOP SECTION



**ROTOR POST** 1.25" O.D. 1.08" I.D.



#### 90° JOINTS

2590MM - BOTH ENDS SWAGED JOINTS ARE NOT DRILLED WHERE THEY SLIP FIT TO 25G SECTIONS. CAN BE FIELD DRILLED OR CUSTOM CONNECTED TO MEET PARTICULAR NEEDS.



### 90° JOINTS

2590FF - BOTH ENDS OPEN

JOINTS ARE NOT DRILLED WHERE THEY SLIP FIT TO 25G SECTIONS. CAN BE FIELD DRILLED OR CUSTOM CONNECTED TO MEET PARTICULAR NEEDS.



#### 90° JOINTS

2590FM - ONE END SWAGED, ONE OPEN

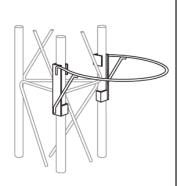
JOINTS ARE NOT DRILLED WHERE THEY SLIP FIT TO 25G SECTIONS. CAN BE FIELD DRILLED OR CUSTOM CONNECTED TO MEET PARTICULAR NEEDS.



#### **ANTI-CLIMB PANELS**

25ACL3

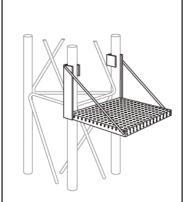
THREE ANTI-CLIMB PANELS BOLT TO STANDARD TOWER SECTION.



#### **SAFETY RING**

SR245

SNAPS INTO PLACE AT ANY LEVEL. NO BOLTS REOUIRED.



#### **WORK PLATFORM** WP25G

SNAPS INTO PLACE AT ANY LEVEL. NO BOLTS REQUIRED.



#### **ERECTION FIXTURE**

EF2545 - 2 1/2" SHEAVE WITH 3/8" I.D. GROOVE.

NOTE: ERECTION FIXTURES ARE FOR LIFTING ONE 10' SECTION AT A TIME AND ARE NOT INTENDED FOR THE LIFTING OF PERSONNEL



#### **CLIMBING HARNESS**

TTFBH-4D JOURNEYMAN HARNESS TTFBH-C/P

PROFESSIONAL HARNESS



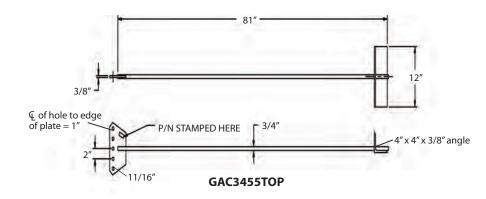
### SAFETY CABLE SLIDER WITH CARABINEER TT-WG-500-W/SMC

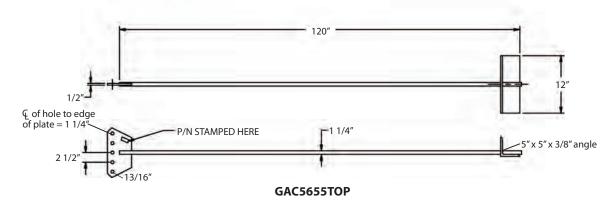
#### **SAFETY CABLE SYSTEM ORDERING INFORMATION**

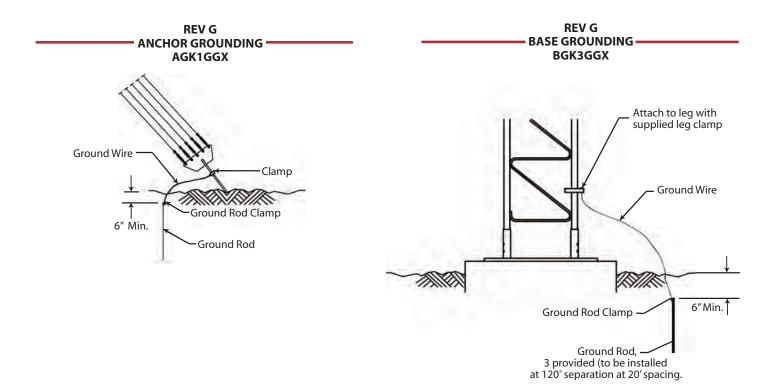
**TOWER** PART HEIGHT **NUMBER** 50' TT05025 100' TT10025 150' TT15025 200' TT20025

SAFETY CABLE SLIDER AND CLIMBING HARNESS MUST BE ORDERED SEPARATELY.

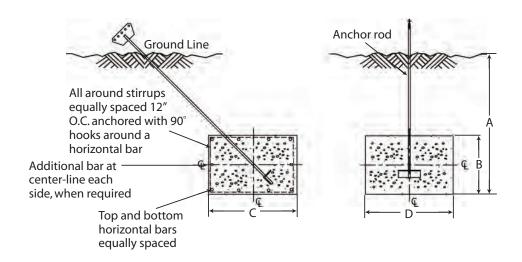
### ANCHOR INFORMATION







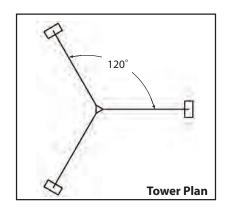
### STANDARD ANCHOR BLOCKS

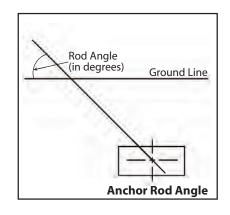


### Refer to page 43 for anchor rod installation angles.

Block	Anch	or Dim	ensio	ns (in.)	Horizontal Bars	Stirrup Size	Concrete Vol.
DIOCK	A B		C	D	(Qty. & Size)	& Spacing	(Cu. Yds.)
AB2	4'-0"	1' - 6"	4' - 0"	6'-0"	(5) #6 Bars, Top Layer (5) #6 Bars, Bottom Layer (0) Additional Bar, Each Side	#3 @ 12" O.C.	1.33 Per Block 4.0 Total for 3
AB3	6'-0"	1'-6"	3'-0"	6' - 0"	(4) #6 Bars, Top Layer (4) #6 Bars, Bottom Layer (0) Additional Bar, Each Side	#3 @ 12" O.C.	1.0 Per Block 3.0 Total for 3
AB4	6' - 0"	1'-6"	4' - 0"	9'-0"	(5) #6 Bars, Top Layer (5) #6 Bars, Bottom Layer (0) Additional Bar, Each Side	#4 @ 12" O.C.	2.0 Per Block 6.0 Total for 3
AB5	8'-0"	2'-0"	3'-0"	10' - 0"	(4) #7 Bars, Top Layer (4) #7 Bars, Bottom Layer (1) Additional Bar, Each Side	#4 @ 12" O.C.	2.22 Per Block 6.7 Total for 3
AB6	8'-0"	2'-0"	4'-0"	10' - 0"	(5) #7 Bars, Top Layer (5) #7 Bars, Bottom Layer (1) Additional Bar, Each Side	#4 @ 12" O.C.	2.96 Per Block 8.9 Total for 3

### ANCHOR ROD INSTALLATION ANGLES





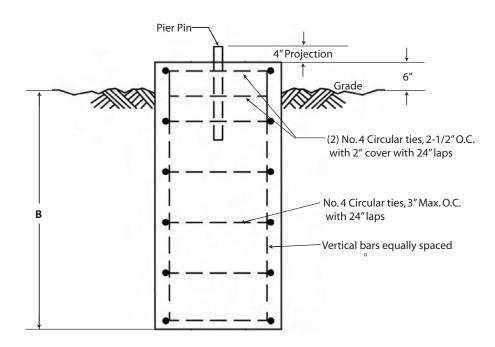
2	25G   90MPH								
Tower	Rod	Rod							
Height	Number	Angle							
40′	GAC3455TOP	48							
50′	GAC3455TOP	42							
60′	GAC3455TOP	42							
70′	GAC3455TOP	42							
80′	GAC3455TOP	39							
90′	GAC3455TOP	39							
100′	GAC3455TOP	39							
110′	GAC3455TOP	39							
120′	GAC3455TOP	38							
130′	GAC3455TOP	38							
140′	GAC3455TOP	38							
150′	GAC3455TOP	37							
160′	GAC3455TOP	37							
170′	GAC3455TOP	37							
180′	GAC3455TOP	37							
190′	GAC3455TOP	37							

	25G	110	МРН	
Tower Height	Inner Rod Number	Inner Rod Angle	Outer Rod Number	Outer Rod Angle
40′	GAC3455TOP	48	-	-
50′	GAC3455TOP	41	-	-
60′	GAC3455TOP	41	-	-
70′	GAC3455TOP	41	-	-
80′	GAC3455TOP	38	-	-
90'	GAC3455TOP	38	-	_
100′	GAC3455TOP	39	-	-
110′	GAC3455TOP	38	-	-
120′	GAC3455TOP	37	-	_
130′	GAC3455TOP	37	-	-
140′	GAC3455TOP	37	-	-
150′	GAC3455TOP	36	-	_
160′	GAC3455TOP	36	-	-
170′	GAC3455TOP	40	GAC3455TOP	42
180′	GAC3455TOP	41	GAC3455TOP	42
190′	GAC3455TOP	43	GAC3455TOP	42

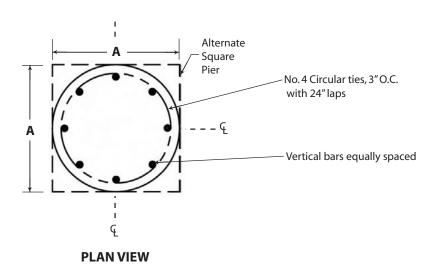
25G   130MPH					
Tower	Rod	Rod			
Height	Number	Angle			
40′	GAC3455TOP	50			
50′	GAC3455TOP	41			
60′	GAC3455TOP 41				
70′	GAC3455TOP	40			
80′	GAC3455TOP	38			
90′	GAC3455TOP 38				
100′	GAC3455TOP 38				



### STANDARD BASE PIERS



#### **ELEVATION VIEW**



Base	A	В	Concrete Vol. (Cu. Yds.) Round Pier	Vertical Bars (No. & Size)
CB1G*	2'-6"	4'-0"	1.0	(8) #7
CB2G	3'-0"	4'-0"	1.2	(10) #7

<sup>\*</sup> Square pier option must be used for CB1G.